Zertifikate Carport-Teile

Hersteller wurde auf Wunsch anonymisiert - Vollständige Angaben auf Anfrage erhältlich



Welding Certificate

TÜVRh-EN1090-2.02724.2024.004

in accordance with EN 1090-1, table B.1, its hereby declared: The manufacturer has produced evidence that he fulfills the requirements of the European standard EN1090-2 for execution of structural steel components

Manufacturer

EN 1090-2:2018 Technical specification

Execution class(es) EXC2 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN ENISO 4063)

Material Group

1.1

according to CENISO/TR15608 and EN1090-2, table 2 and 3

135 - Metal active gas welding, fully mechanized

Responsible Welding

Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Zhijin Chen, Level B

Substitute

Confirmation

(Title, Surname, Name, Qualification, Date of birth)

All provisions concerning welding as described in the above mentioned

technical specification(s) were applied.

Validity start 10.08.2020

Period of validity 09.08.2025

Remarks

Place and date of issue

Cologne, 29.06.2024

Xiao/LB



born on: 28.01.1985



Certificate number: TÜVRh-EN1090-2.02724.2024.004

General Terms

- 1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
- 2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
- 3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
- 4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
- 5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs(welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

- 1. Applicant
- 2. File

CERTIFICATE

Conformity of the Factory Production Control

0035-CPR-1090-1.02840.TÜVRh.2024.004

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product Structural components and kits for steel structures

to EXC2according to EN 1090-2

Intended use for load-bearing structures in all types of buildings

CE-marking method ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011

produced by or for

Manufacturer

Manufacturing plant Production facility of the manufacturer

Confirmation This certificate attests that all provisions concerning the

assessment and verification of constancy of performance described in Annex ZA of the harmonised standard

EN 1090-1:2009+A1:2011

under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements

stated therein.

Date of first issue 10.08.2020

Next

Surveillance audit 09.08.2025

Period of validity This certificate will remain valid as long as the test methods

and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.

Remarks see reverse

Place and date of issue Cologne, 29.06.2024

Huanbin Xiao









Certificate number: 0035-CPR-1090-1.02840.TÜVRh.2024.004

Remarks

The Notified Body - 0035 TÜV Rheinland Industrie Service GmbH has performed the initial inspection of the/of manufacturing plant(s) and of the factory

production control and performs the continuous surveillance, assessment and approval of the factory production control.

General provisions

The conditions of the standard EN1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4, must be fulfilled.

The requirements of EN1090-1:2009 + A1: 2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.



No.: XMIN1803001773ML

Date: Apr 03, 2018

Page: 1 of 3

CUSTOMER NAME:

ADDRESS:

Sample Name : END CLAMP

Product Specification : L40

Material and Mark : AL6005-T5

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

SGS Ref. No. : XMIN180300553CCM

Date of Receipt : Mar 27, 2018

Testing Start Date : Mar 27, 2018

Testing End Date : Apr 03, 2018

Test result(s) : For further details, please refer to the following page(s)

(Unless otherwise stated the results shown in this test report refer only to

the sample(s) tested)

Signed for SGS-CSTC Standards Technical Services Co., Ltd Xiamen Branch

Testing Center

Hank Li

Authorized signatory



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No.: XMIN1803001773ML

Date: Apr 03, 2018

Page: 2 of 3

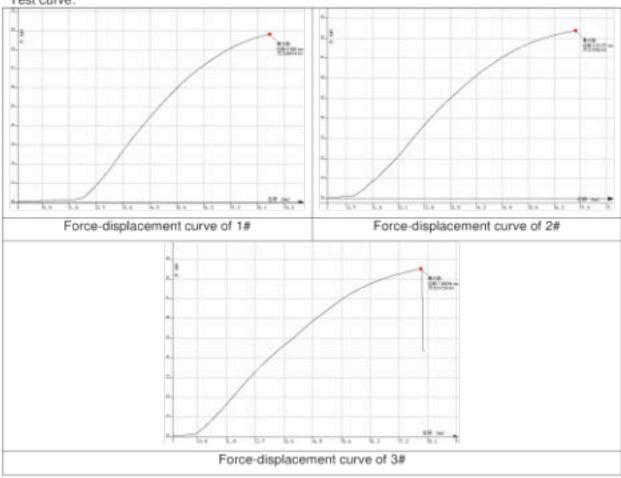
Pull test:

Test method: according to the client's requirements, fix the sample on the test machine. Apply the pull force as a rate of 5mm/min till destruction. Determine the maximum force.

Test Result:

Sample No.	Maximum force (kN)
1#	8.80
2#	8.38
3#	8.52

Test curve:





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No.: XMIN1803001773ML

Date: Apr 03, 2018

Page: 3 of 3

Test Photo:



Photo 1: Samples before test



Photo 2: before loading



Photo 3: destroyed

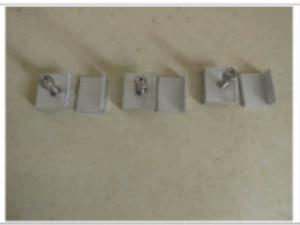


Photo 4: the samples after the test

******* End of report*******



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No.: XMIN1901000346ML

Date: Jan 24, 2019

Page: 1 of 3

CUSTOMER NAME:

ADDRESS:

: SOLAR SUPPORT: BEAM CONNECTOR & BASE Sample Name

Product Specification L=75&L=110 Material and Mark : AL6005-T5

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

SGS Ref. No. : XMIN190100090CCM

Date of Receipt : Jan 15, 2019 Testing Start Date : Jan 15, 2019 Testing End Date : Jan 24, 2019

Test result(s) : For further details, please refer to the following page(s)

(Unless otherwise stated the results shown in this test report refer only to

the sample(s) tested)

Signed for SGS-CSTC Standards Technical Services Co., Ltd Xiamen Branch Testing Center

Hank Li

Authorized signatory





No.: XMIN1901000346ML

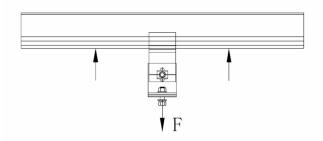
Date: Jan 24, 2019

Page: 2 of 3

Pull test:

Test method: according to the client's requirements, fixed the sample on the test machine as the following sketch. Apply the pull force as a rate of 5mm/min till destruction. Determine the maximum force.

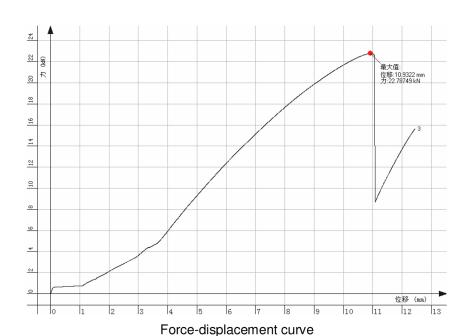
Test sketch:



Test Result:

Test item	Maximum force(KN)	
Pull Test	22.79	

Test curve:





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e sgs.china@sgs.com

f (86-592) 5765380



No.: XMIN1901000346ML

Date: Jan 24, 2019

Page: 3 of 3

Test Photo:





Photo 1: Sample







Photo 3: During the test



Photo 4: The sample after test

****** End of report******



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No.: XMIN1901000347ML

Date: Jan 24, 2019

Page: 1 of 3

CUSTOMER NAME:

ADDRESS:

Sample Name : SOLAR SUPPORT: BEAM CONNECTOR

Product Specification : L=80

Material and Mark : AL6005-T5

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

SGS Ref. No. : XMIN190100091CCM

Date of Receipt : Jan 15, 2019 Testing Start Date : Jan 15, 2019 Testing End Date : Jan 24, 2019

Test result(s) : For further details, please refer to the following page(s)

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Signed for SGS-CSTC Standards Technical Services Co., Ltd Xiamen Branch Testing Center

Hank Li

Authorized signatory



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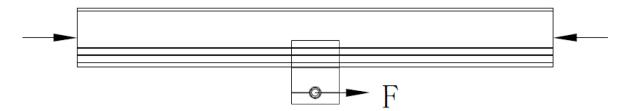
No.: XMIN1901000347ML

Date: Jan 24, 2019

Page: 2 of 3

Resistance slip test:

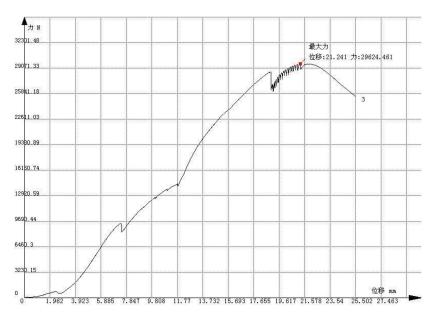
Test method: according to the client's requirements, fixed the sample on the test machine as the following sketch. Apply the force as a rate of 5mm/min till slipped. Determine the maximum force. Test sketch:



Test Result:

Test item	Maximum force(KN)		
Resistance slip test	When the force reaches 29.62KN, the specimen not slip and the load-		
	bearing beam deforms		

Test curve:



Force-displacement curve



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No.: XMIN1901000347ML

Date: Jan 24, 2019

Page: 3 of 3

Test Photo:





Photo 1: Sample

Photo 2: Before test





Photo 3: During the test



Photo 4: The sample after test

****** End of report *******



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f (86-592) 5765380



No.: XMIN1901000349ML

Date: Jan 24, 2019

Page: 1 of 3

CUSTOMER NAME:

ADDRESS:

: SOLAR SUPPORT: BEAM CONNECTOR+PILLAR+BASE Sample Name

Product Specification L=120&=50×50&L=140

Material and Mark : AL6005-T5

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

SGS Ref. No. : XMIN190100093CCM

Date of Receipt : Jan 15, 2019 Testing Start Date : Jan 15, 2019 Testing End Date : Jan 24, 2019

Test result(s) : For further details, please refer to the following page(s)

(Unless otherwise stated the results shown in this test report refer only to

the sample(s) tested)

Signed for SGS-CSTC Standards Technical Services Co., Ltd Xiamen Branch

Testing Center

Hank Li

Authorized signatory



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AGR 361101 1 (86-882) 5781588

No.31 Xanghing Road, Xang/kir Torch Industria Zone, Xianen, Pulse Province, Clina, 36:1101 1 (86-592) 576:586 f (86-592) 576:586



No.: XMIN1901000349ML

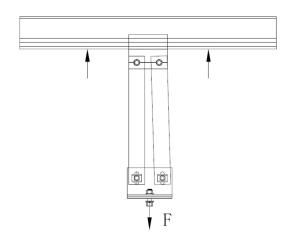
Date: Jan 24, 2019

Page: 2 of 3

Pull test:

Test method: according to the client's requirements, fixed the sample on the test machine as the following sketch. Apply the pull force as a rate of 5mm/min till destruction. Determine the maximum force.

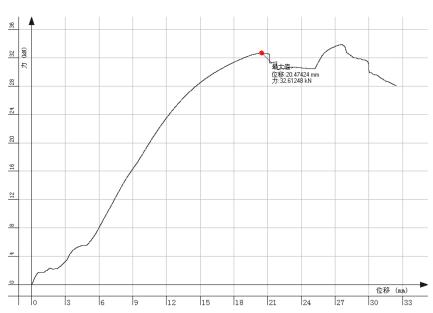
Test sketch:



Test Result:

Test item	Maximum force(KN)	
Pull Test	32.61	

Test curve:



Force-displacement curve



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No.: XMIN1901000349ML

Date: Jan 24, 2019

Page: 3 of 3

Test Photo:





Photo 1: Sample



Photo 2: Before test



Photo 3: During the test



Photo 4: The sample after test

****** End of report******



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No.: XMIN1803001772ML

Date: Apr 03, 2018

Page: 1 of 3

CUSTOMER NAME:

ADDRESS:

Sample Name : MIDDLE CLAMP

Product Specification : L40

Material and Mark : AL6005-T5

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

SGS Ref. No. : XMIN180300552CCM

Date of Receipt : Mar 27, 2018
Testing Start Date : Mar 27, 2018
Testing End Date : Apr 03, 2018

Test result(s) : For further details, please refer to the following page(s)

(Unless otherwise stated the results shown in this test report refer only to

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Signed for SGS-CSTC Standards Technical Services Co., Ltd Xiamen Branch Testing Center

Hank Li

Authorized signatory



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No.: XMIN1803001772ML

Date: Apr 03, 2018

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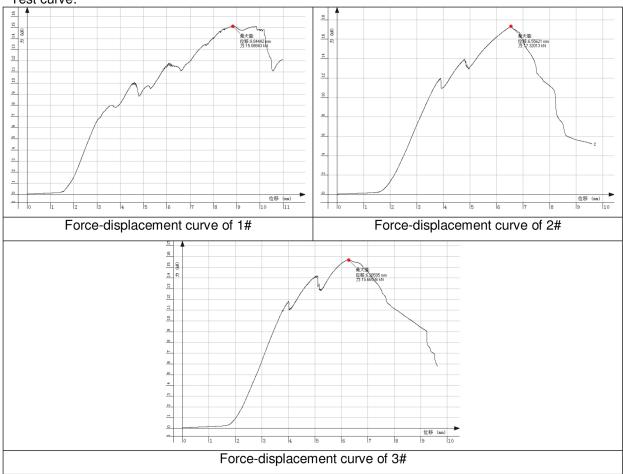
Pull test:

Test method: according to the client's requirements, fix the sample on the test machine. Apply the pull force as a rate of 5mm/min till destruction. Determine the maximum force.

Test Result:

Sample No.	Maximum force (kN)
1#	15.09
2#	17.32
3#	15.67

Test curve:





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No.: XMIN1803001772ML

Date: Apr 03, 2018

Page: 3 of 3

Test Photo:



Photo 1: Samples before test



Photo 2: before loading

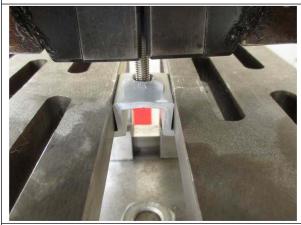


Photo 3: destroyed



Photo 4: the samples after the test

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No.: XMIN1804002487ML

Date: Apr 27, 2018

Page: 1 of 6

Sample Name : SOLAR MOUNTING SYSTEM

Material and Mark : AL6005-T5

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

Date of Receipt : May 11, 2017
Testing Start Date : May 11, 2017
Testing End Date : May 17, 2017

Test result(s) : For further details, please refer to the following page(s)

(Unless otherwise stated the results shown in this test report refer only to

the sample(s) tested)

Signed for SGS-CSTC Standards Technical Services Co., Ltd Xiamen Branch Testing Center

Hank Li

Authorized signatory





No.: XMIN1804002487ML

Date: Apr 27, 2018

Page: 2 of 6

Pull test:

Test method: according to the client's requirement, fixed the sample on the test machine, the M8 bolts fasten by 12N.m torque, the M10 bolts fasten by 24N.m torque. Loading the force as a speed of 3mm/min till destroyed. Record the maximum force and the displacement under maximum force. Test result:

No.	Sample name	Maximum force (kN)	Displacement under maximum force (mm)	Destroyed location
1#	End clamp	7.09	10.29	See photo3 and photo 4
2#	Middle clamp	6.89	7.93	See photo7 and photo 8
3#	Beam 1	10.46	9.18	See photo11
4#	Beam 2	9.52	11.19	See photo14

Note: This test report is an English version of test report No.: XMIN1705003007ML dated: May 26, 2017 issued by SGS, this report is for reference only.

Test photo:



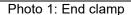




Photo 2: During the test





No.: XMIN1804002487ML

Date: Apr 27, 2018

Page: 3 of 6





Photo 3

Photo 4





Photo 5: Middle clamp

Photo 6: During the test



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No.: XMIN1804002487ML

Date: Apr 27, 2018

Page: of 6





Photo 7

Photo 8





Photo 9: Beam 1



Photo 10: during the test



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No.: XMIN1804002487ML

Date: Apr 27, 2018

Page: 5 of 6





Photo 11

Photo 12: Beam 2



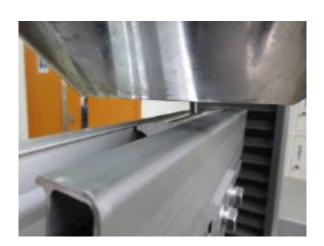


Photo 13: during the test

Photo 14



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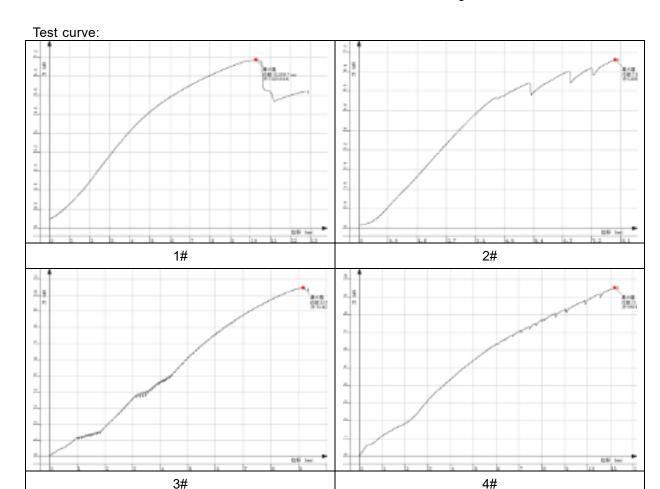
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Date: Apr 27, 2018

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No.: XMIN2107008206ML

Date: Jul 30, 2021

Page: 1 of 3



Sample Name : AL6005-T5 SAMPLE

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

Date of Receipt : Jul 29, 2021
Testing Start Date : Jul 29, 2021
Testing End Date : Jul 30, 2021

Test result(s) : For further details, please refer to the following page(s)

(Unless otherwise stated the results shown in this test report refer only to

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Signed for SGS-CSTC Standards Technical Services Co. , Ltd Xiamen Branch Testing Center

Hank Li

Authorized signatory



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No.: XMIN2107008206ML

Date: Jul 30, 2021

Page: 2 of 3

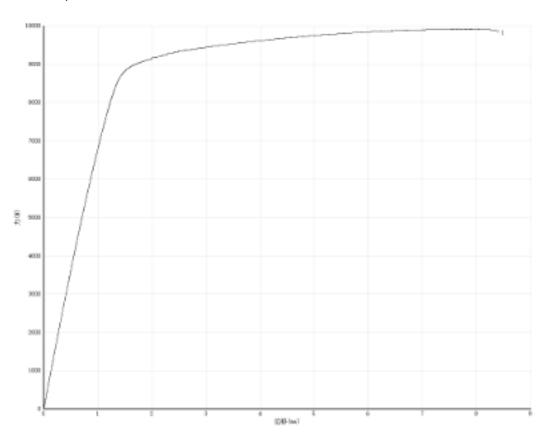
Tensile Test:

Test Method: GB/T 228.1-2010

Test item	Specimen type	Tensile strength (R_m)	Proof strength (R _{P02})	Elongation after fracture(A _{50mm})
		(MPa)	(MPa)	L _o =50mm (%)
Result	Rectangular specimen b₀=25mm	289	256	12.0

Note: specimen machined by client.

Force-displacement curve :





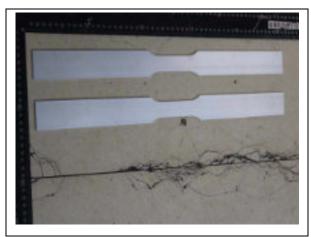


No.: XMIN2107008206ML

Date: Jul 30, 2021

Page: 3 of 3

Original Sample Photo:



****** End of report******





No.: XMIN1901000348ML

Date: Jan 24, 2019

Page: 1 of 3

CUSTOMER NAME:

ADDRESS:

: SOLAR SUPPORT: BEAM CONNECTOR&PILLAR&BASE Sample Name

Product Specification : L=80&050×50&L=110

Material and Mark : AL6005-T5

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

: XMIN190100092CCM SGS Ref. No.

Date of Receipt : Jan 15, 2019 Testing Start Date : Jan 15, 2019 Testing End Date : Jan 24, 2019

Test result(s) : For further details, please refer to the following page(s)

(Unless otherwise stated the results shown in this test report refer only to

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Signed for SGS-CSTC Standards Technical Services Co., Ltd Xiamen Branch Testing Center

Hank Li

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No.: XMIN1901000348ML

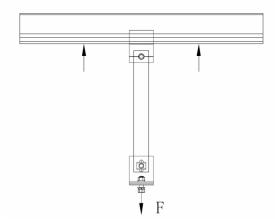
Date: Jan 24, 2019

Page: 2 of 3

Pull test:

Test sketch:

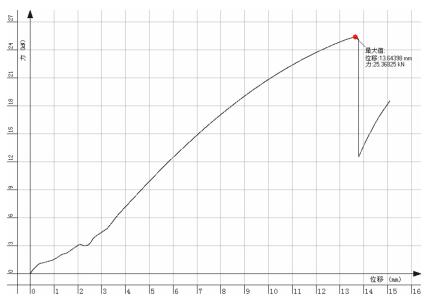
Test method: according to the client's requirements, fixed the sample on the test machine as the following sketch. Apply the pull force as a rate of 5mm/min till destruction. Determine the maximum force.



Test Result:

Test item	Maximum force(KN)	
Pull Test	25.37	

Test curve:



Force-displacement curve



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No.: XMIN1901000348ML

Date: Jan 24, 2019

Page: 3 of 3

Test Photo:





Photo 1: Sample

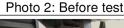






Photo 3: During the test



Photo 4: The sample after test

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CERTIFICATE

Conformity of the Factory Production Control

0035-CPR-1090-1.03429.TÜVRh.2024.002

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product Structural components and kits for aluminium structures

to EXC2according to EN 1090-3

Intended use for load-bearing structures in all types of buildings

CE-marking method ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011

produced by or for

Manufacturer

Manufacturing plant Production facility of the manufacturer

Confirmation This certificate attests that all provisions concerning the

assessment and verification of constancy of performance described in Annex ZA of the harmonised standard

EN 1090-1:2009+A1:2011

under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements

stated therein.

Date of first issue 10.07.2023

Next

Surveillance audit 09.08.2025

Period of validity

This certificate will remain valid as long as the test methods

and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.

Remarks see reverse

Place and date of issue Cologne, 29.06.2024

Huanbin Xiao









Certificate number: 0035-CPR-1090-1.03429.TÜVRh.2024.002

Remarks

The Notified Body - 0035 TÜV Rheinland Industrie Service GmbH has performed the initial inspection of the/of manufacturing plant(s) and of the factory

production control and performs the continuous surveillance, assessment and approval of the factory production control.

General provisions

The conditions of the standard EN1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4, must be fulfilled.

The requirements of EN1090-1:2009 + A1: 2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.



No.: XMIN2107008205ML

Date: Jul 30, 2021

Page: 1 of 3



Sample Name : Q235B SAMPLE

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Date of Receipt : Jul 29, 2021
Testing Start Date : Jul 29, 2021
Testing End Date : Jul 30, 2021

Test result(s) : For further details, please refer to the following page(s)

(Unless otherwise stated the results shown in this test report refer only to

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Signed for SGS-CSTC Standards Technical Services Co. , Ltd Xiamen Branch Testing Center

Hank Li

Authorized signatory



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Date: Jul 30, 2021

Page: 2 of 3

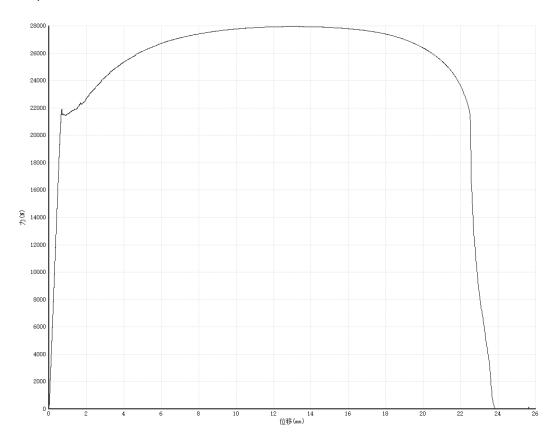
Tensile Test:

Test Method: GB/T 228.1-2010

T COL MICTION. C	-, ···			
Test item	Specimen type	Tensile strength (R_m) (MPa)	Upper yield strength (R _{eH}) (MPa)	Elongation after fracture(A) $L_{\circ} = 5.65 \sqrt{So} \text{ (\%)}$
Result	Rectangular specimen b ₀ =25mm	374	293	40.0

Note: specimen machined by client.

Force-displacement curve:





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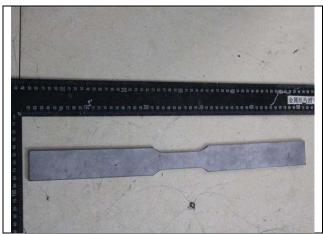


No.: XMIN2107008205ML

Date: Jul 30, 2021

Page: 3 of 3

Original Sample Photo:



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No.: XMIN2310002571ML02_EN

Date: 2023-11-06

Page: 1 of 3



CUSTOMER NAME:

ADDRESS:

Sample Name SUS304 SAMPLE

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

Date of Receipt 2023-10-30

Testing Period 2023-10-30 ~ 2023-11-03

Test result(s) For further details, please refer to the following page(s)

(Unless otherwise stated the results shown in this test report refer only

to the sample(s) tested)

Signed for

SGS-CSTC Standards Technical Services Co., Ltd. Xiamen Branch.

Hank Li

Authorized signatory



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No.: XMIN2310002571ML02_EN

Date: 2023-11-06

Page: 2 of 3

1. Chemical Composition Analysis

Test Method: N:OES

Others:GB/T 11170-2008

Product Standard: GB/T 24511-2017

Element	С	Si	Mn	Р	S	Cr	Ni	N
Req.,%	≤0.08	≤0.75	≤2.00	≤0.035	≤0.015	18.00 ~20.00	8.00 ~10.50	≤0.10
002Result ,%	0.03	0.50	1.42	0.030	<0.001	18.07	8.01	0.06
Conclusion	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

Note: The requirement was extracted from type 06Cr19Ni10 (digital No.S30408) in GB/T 24511-2017.

2. Tensile Test

Test Method: GB/T 228.1-2021 Product standard: GB/T 24511-2017

Test item	Specimen type	Tensile strength (<i>R</i> _m) (MPa)	Proof strength (R _{P0.2}) (MPa)	Elongation after fracture(A) $L_o = 5.65\sqrt{So} \text{ (\%)}$	Con.
Req.	-	≥520	≥220	≥40	-
002	Rectangular specimen b ₀ =12.5mm	694	323	59.0	Pass

Note: The requirement was specified in GB/T 24511-2017 type S30408 (06Cr19Ni10) .



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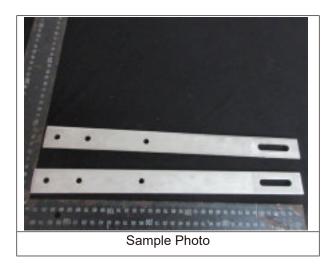
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No. : XMIN2310002571ML02_EN

Date: 2023-11-06 Page: 3 of 3



Unless otherwise stated, this report provides a declaration of conformity according to whether the test results are within the specified limits or specifications without considering the measurement uncertainty.

*******End of report******



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